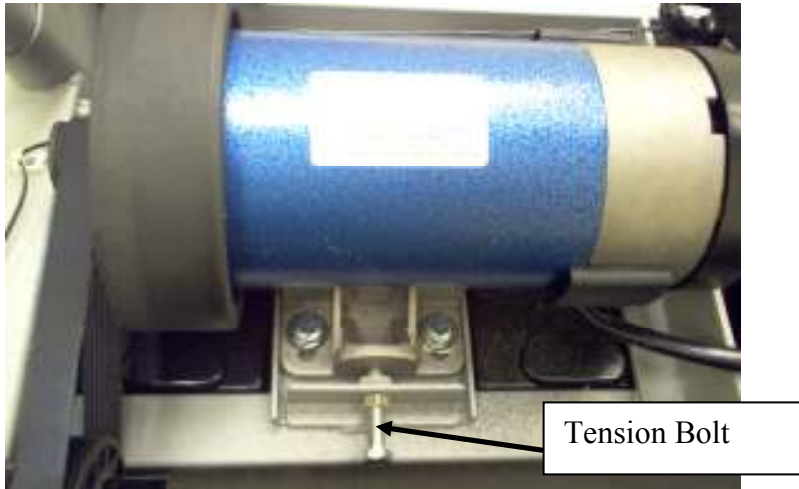
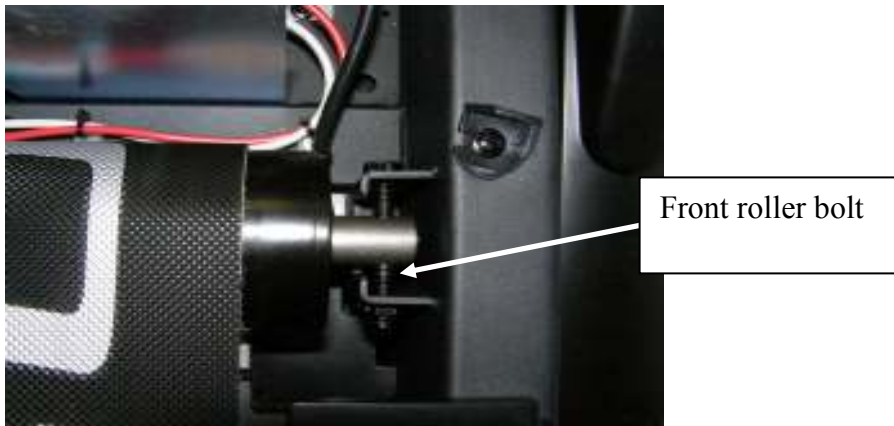


Drive belt replacement instructions

1. Turn power switch off.
2. Remove the motor hood.
3. Loosen tension bolt and four motor bolts.



4. Using an allen wrench, loosen the tension of the walking belt by turning both the left and right tension bolts counter clockwise.
5. Remove the bolt that holds the front roller to the frame.



6. Slide roller slightly to the Right.
7. Replace old belt with new belt.
8. Slide the roller back into place on the right side and replace the roller bolt on the left side.
9. Tighten the bolt until it is level.
10. Tension the drive belt using the tension bolt and then tighten the four motor bolts.
11. The drive belt should be tightened until there is only $\frac{1}{2}$ inch to $\frac{1}{4}$ inch of deflection.
12. Tension the walking belt using an allen wrench. Turn both right and left bolts in the clockwise direction to tighten the belt.