

## Replacing drive motor

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1. Turn power switch off.
2. Disconnect red and black motor wires from controller.
3. Remove the screw that holds down the ground wire to the frame.
4. Loosen tension bolt and remove four motor bolts.
5. Take off drive belt.
6. Insert new motor into place.
7. Put drive belt on.
8. Put in four motor bolts and tighten them but not all the way down.
9. Tighten the tension bolt until you only have  $\frac{1}{2}$  inch to  $\frac{1}{4}$  inch of deflection on the drive belt.
10. Tighten down the four motor bolts.
11. Plug the motor wires into the controller.



Tension bolt