

## **Front roller replacement instructions**

1. Loosen the walking belt by turning the right and left rear roller bolts in the counter-clockwise direction. (Turn each one 6 – 7 full turns)



2. Remove the motor hood.
3. Remove the front roller bolt on the right side.



4. Loosen the motor tensioner bolt and the four motor bolts.
5. Take the drive belt off of the roller pulley and slide the roller out to the left side.
6. Slide new roller in and put drive belt over pulley.
7. Insert the roller bolt that is pictured above.
8. Tension the drive belt to where you have about  $\frac{1}{4}$  to  $\frac{1}{2}$  inch of deflection. Tighten the motor bolts down.
9. Tension the walking belt. However many turns you made on each side in the counter-clockwise direction to loosen the belt, you should now make that many turns in the clockwise direction to tighten the belt.
10. Start the belt and set to 2mph. Watch the belt and track right or left if necessary.