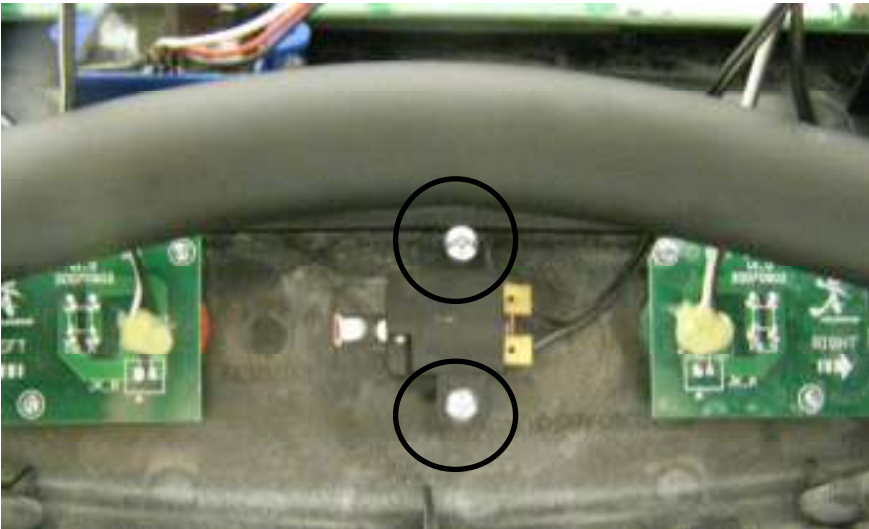


How To: Install Safety Key Module

1. Remove the 14 phillips head screws that hold on the console back.
2. Remove the two Phillips head screws that hold the safety key module in place.



3. Unplug the safety key module from the display board. The board will say “SAFETY” beside the plug.



4. Plug the new safety key module in where the old module was plugged in and mount the module using the two Phillips head screws.
5. Put back cover back onto the console using the 14 screws that were removed.