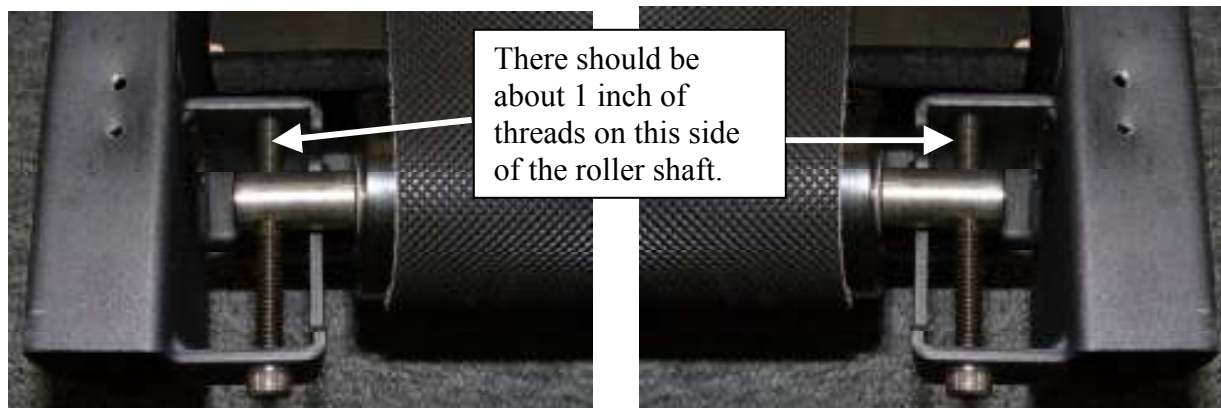


Rear roller replacement instructions

1. Remove the right and left 'Rear Adjustment Caps'. There is a phillips head screw that needs to be taken out. It is in the bottom hole on each cap.



2. After the caps are removed, use a 6mm allen wrench to completely remove the bolts that hold the roller to the frame.
3. Remove the old roller and insert the new roller.
4. Replace the roller bolts and tighten with the allen wrench.



5. After you have the belt tightened, start the treadmill and set to 2 mph. Make necessary tracking adjustments.